Technical Documentation **SEAL-IT® 550 FINISH**



Product

Seal-it® 550 FINISH is a PH-neutral, biodegradable, solvent-free universal finishing product for quick, easy and attractive finishing of joint seals. Available in 5 litres of concentrate and 1 litre of ready-mixed product.

Applications

- As a smoothing agent for easy, clean, quick and smooth finishing of joint seals. (wet tooling)
- Only use before skin formation on material to be finished.
- Suitable for all sealant types and technologies.

Properties

- PH-neutral, biodegradable, solvent-free.
- Simplifies achieving a smooth and tight finish on joint seals.
- Highly dilutable in water, for cost-effective use.
- Does not leave streaks or stains with proper mixing ratios.
- Practically odourless and not aggressive on surfaces.
- UN-approved packaging, fitted with a safety seal.
- Silicon-free, so sealant surface tension will not change and affect painting results, unless too much is applied.
- Available in a handy spray bottle (small packaging), ready-mixed version.

Standard product line

| Colour | 1 x 5-litre jerrycan | 12 x 1-litre spray bottle |
|--------|----------------------|---------------------------|
| N/A | SI-550-000-5000 | SI-550-000-1000 |

Other packaging on request.

Technical product data

| Base | | WATER/SOAP |
|--------------|------|--------------|
| Odour | | Weak |
| Density | g/ml | 1.03 |
| Viscosity | mPas | Approx. 5000 |
| pH 1% | | 7.0 – 7.5 |
| рН 10% | | 7.5 - 8.0 |
| pH undiluted | | 8.0 - 8.5 |

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Shelf life

In unopened original packaging, stored upright in a cool dry place, between +5°C and +25°C, the product will last up to 24 months after the production date.

Application conditions

- Application temperature (ambient and surface) between +5°C and +40°C.
- Mixing ratio: from 1 to a maximum of 3 parts Seal-it® 550 FINISH to 100 parts water.
- After adding the 2 parts together (Seal-it® FINISH/water), stir well until a homogeneous mass forms.
- After applying the sealant, pre-moisten the joint surface and adjacent materials evenly with diluted Seal-it® 550 FINISH, taking care not to use too much. The joint can now been finished smooth and tight with a finishing block, putty knife or PVC spout. If necessary, finish the joint using diluted Seal-it® 550 FINISH.
- Use water to remove any excess Seal-it® 550 FINISH.

Limitations & recommendations

Before using Seal-it® 550 FINISH, dilute it with water in the proper ratio. Incorrect mixing ratios may cause soap residues, which affect paintability and may result in stains on the surface. After use of the Seal-it® 550 FINISH, we recommend cleaning and/or rinsing adjacent surfaces with water to prevent rutting. Finish residues may adversely affect the flow and adhesion of the paint system (surface tension increase).

Health & safety

Avoid long-term contact with skin. If material gets in your eyes, rinse out thoroughly with plenty of water and consult a physician. The product safety data sheet is available on request.

Warranty & liability

Connect Products BV guarantees that its product will meet the specifications during its shelf life. Liability shall never exceed that stipulated in our terms and conditions of sale and supply. Under no circumstances shall the seller be held liable for any consequential damages. The information provided is the result of our testing and experience and is general in nature. However, it does not entail any liability. Users are responsible for performing their own tests to determine whether the product is suitable for the application.



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